



BUREAU
VERITAS

Bureau Veritas Certification

Certificate

Awarded to

ELFE, s.r.o.

Chářovská 920/120 - 794 01 - Krnov - Czech Republic

BUREAU VERITAS CERTIFICATION CZ, s.r.o. certifies that the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standard detailed below:

Standard

ČSN EN ISO 9001:2016

in connection with **ČSN EN ISO 3834-2:2022**

(detailed specification to the definition of the welding is an inseparable part of this certificate)
Scope of certification

WELDING OF STEEL STRUCTURES, MACHINING, ASSEMBLY OF MACHINE PARTS.

Original Cycle Start Date:	29-03-2026
Expiry date of previous cycle:	NA
Certification / Recertification Cycle Start Date:	22-04-2026
Certification/Recertification Cycle End Date:	21-04-2029
Subject to the continued satisfactory operation of the organization's Management System, this certificate expires on:	21-04-2029

To check this certificate validity please call: +420 731 611 732
Further clarifications regarding the scope of this certificate and the applicability of the management system requirements may be obtained by consulting the organisation.



Version: 1

Issue date: 20-04-2026

Certificate No.: CZ013860

MANAGING OFFICE: BUREAU VERITAS CERTIFICATION CZ, s.r.o., Olbrachtova 1, 140 00 Praha 4, Czech Republic

ISSUING OFFICE ADDRESS: BUREAU VERITAS CERTIFICATION CZ, s.r.o., Olbrachtova 1, 140 00 Praha 4, Czech Republic





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Appendix to the certificate

BUREAU VERITAS CERTIFICATION CZ, s.r.o. has issued this appendix to the certificate number:
CZ013860

Product	Welding of steel structures, production of winches, anchor systems, equipment for the maritime industry, oil rigs and submarine applications. Deck cranes with robotic termination. Surface coal mining equipment components. Screw container coal conveyors. Main marine gearboxes. Rolling mill components for the production of hot-rolled long products, rolling mills, including assembly. Refrigeration lines, machine parts for industrial applications including assembly
Related product standards	ČSN EN ISO 9606-1, ČSN EN ISO 14732, ČSN EN ISO 14731, ČSN EN ISO 9712, ČSN EN ISO 17637, ČSN EN ISO 17638, ČSN EN ISO 17640, ČSN EN ISO 3452-1, ČSN EN ISO 5817, ČSN EN ISO 23278, ČSN EN ISO 23277, ČSN EN ISO 11666, ČSN EN ISO 15609-1, ČSN EN ISO 15613, ČSN EN ISO 15614-1, ČSN EN ISO 17662, ČSN EN 1011-1, ČSN EN 1011-2, ASME IX, AWS D1.1. DNVGL Rules for Classification of Ships, DNV-OS-C401, NORSOK M-101, ČSN EN 1090-2, ČSN EN 1090-1+A1
Alternative standards:	-

Welding processes (according to ČSN EN ISO 4063)	Parent material groups (according to TNI CEN ISO/TR 15608)	Dimensions of basic material (mm)	Notice:
141	1.1, 1.2	BW/FW 3 ÷ 10	WPQR
141	8.1	BW/FW 3 ÷ 20	WPQR
141	1.2 + 8.1	BW/FW 5 ÷ 20 / 4 ÷ 16	WPQR
141+136	1.1, 1.2	BW/FW 3 ÷ 80	WPQR
135	1.1, 1.2	3 ÷ 80 (BW), ≥5 (FW)	WPQR
135	8.1	BW/FW 3 ÷ 30	WPQR
135	1.1, 1.2	3 - 150 (BW), ≥5 (FW) (WELD)	WPQR
135	1.1, 1.2	3 - 150 (BW), ≥5 (FW)(WELD)	WPQR
135	2.1	3 - 100 (BW), ≥5 (FW)(WELD)	WPQR
135	3.1	3 - 160 (BW), ≥5 (FW)(WELD)	WPQR
135	3.1	≥5 (FW)	WPQR
135	3.2 + 3.1	3-30/≥5 (FW)	WPQR

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Welding processes (according to ČSN EN ISO 4063)	Parent material groups (according to TNI CEN ISO/TR 15608)	Dimensions of basic materiál (mm)	Notice:
135	3.2 + 3.1	12,5 - 160 (BW)	WPQR
135	10.2	BW/FW 3 ÷ 20	WPQR
136	1.1, 1.2	5 ÷ 160 (BW), ≥5 (FW)	WPQR
136	1.2 + 8.1	min. 10,8 BRINDLE	WPQR
136	2.1 + 8.1	FW min. 5 / 10 ÷ 40	WPQR
136	1.2 + 10.1	FW min. 5 / 10 ÷ 40	WPQR
138+136	1.1, 1.2	BW/FW 3 ÷ 80	WPQR
138+136	3.1	BW/FW 3 ÷ 80	WPQR
138	1.1, 1.2	BW/FW 3 ÷ 100	WPQR
138	1.1, 1.2	FW ≥5	WPQR
138	1.2+3.1	BW/FW 3-120/≥3	WPQR
138	3.1+3.1	BW/FW 3-120/≥3	WPQR
138	5.1+1.2	BW 16-200/16-48	WPQR

Personnel of welding supervision ČSN EN 14731, Qualification according ISO 14731 see art. 6.2.1 and 6.2.3)	Name and surname	Qualifying certificate	Working function
	Ing. Milan Vajďák Responsible welding supervision / 6.2.2.	IWE/CZ 08014	International welding engineer
	Pavel Jedinák Deputy of welding supervision / 6.2.3.	CZ/IWT/19037	International welding technologist

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